

 <h2 style="margin: 0;">VALCHROMAT</h2> <h3 style="margin: 0;">WB PROCESS - TRANSPARENT INTERIOR</h3> <h3 style="margin: 0;">2K BIO BASE COAT + 2K TOPCOAT</h3>	
SUPPORT PREPARATION	Confirm that Valchromat panels are clean, free of grease and other contaminants. Sand only on the milled and cut areas with sandpaper up to grain #180.
WB 2K BIO BASECOAT	First basecoat layer. One coat of approximately 130 gr/m ² (+/- 10 gr) of: 100 Parts of FA41BIO + 5 Parts of CA500BIO (Hardener) Pot-life after mixing: 2 Hours. To lower the viscosity, use distilled water (up to a maximum of 5%!) To raise the viscosity, use AD77 (up to a maximum of 1%!) Make a good stirring to ensure good hardener incorporation!
DRYING	4 to 6 hours at room temperature around 23°C and maximum relative humidity 65%. We recommend allowing it to dry overnight, maintaining an air renewal and a temperature above 20°C.
SANDING	Sand with #320 grit sandpaper. Repaint no later than 24 hours after sanding.
WB 2K BIO BASECOAT	Second basecoat layer. One coat of approximately 130 gr/m ² (+/- 10 gr) of: 100 Parts of FA41BIO + 5 Parts of CA500BIO (Hardener) Pot-life after mixing: 2 Hours. To lower the viscosity, use distilled water (up to a maximum of 5%!) To raise the viscosity, use AD77 (up to a maximum of 1%!) Make a good stirring to ensure good hardener incorporation!
DRYING	12 to 24 hours at room temperature around 23°C and maximum relative humidity 65%. We recommend allowing it to dry overnight, maintaining an air renewal and a temperature above 20°C.
SANDING	Sand with #320 grit sandpaper. Repaint no later than 24 hours after sanding.
WB 2K TOPCOAT	One coat of approximately 120 gr/m ² (+/- 10 gr) of: 100 Parts of A0830G5 + 15 Parts of CA502 (Hardener) Pot-life after mixing: 2 Hours. To lower the viscosity, use distilled water (up to a maximum of 5%!) To raise the viscosity, use AD77 (up to a maximum of 1%!) Make a good stirring to ensure good hardener incorporation!
DRYING for manipulation	Allow to dry at least 12 hours – Over Night. Ensure good air renewal in the drying area with a maximum relative humidity of 65% and a temperature of around 23°C.
DRYING for packaging	Pack and stack at least 24 hours after application of the last coat when drying conditions ensure a temperature above 20°C throughout the curing process. Complete cure after 7 days.
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