

 <b>VIROC</b> <b>WB PROCESS 1K FOR FACADE</b> <b>MANUAL APPLICATION – BY SPRAY – BY BRUSH – BY ROLLER</b>	
SUPPORT PREPARATION	Confirm that VIROC panels are clean, free of grease and other contaminants. Sand with #180 grit sandpaper and remove dust and impurities with compressed air.
WB 1K BASECOAT	<p>One coat of approximately 90 gr/m<sup>2</sup> (+/- 10 gr) of:  <b>FA1047 + 2% AD33</b></p> <p>To lower the viscosity, use distilled water (up to a maximum of 10%!)          To raise the viscosity, use AD77 (up to a maximum of 1%!)          In the cut areas (edges) reinforce the application with one more base coat layer or seal previously with SA10 sealant.          When FA1047 is mixed with AD33, the compound must be applied within 12 hours.</p>
DRYING	4 to 6 hours at room temperature around 23°C and maximum relative humidity 65%. We recommend allowing it to dry overnight, maintaining an air renewal and a temperature above 20°C.
SANDING	Sand with #320 grit sandpaper. Repaint no later than 24 hours after sanding.
WB 1K TOPCOAT	<p>One coat of approximately 90 gr/m<sup>2</sup> (+/- 10 gr) of:  <b>LA1048G5</b></p> <p>To lower the viscosity, use distilled water (up to a maximum of 5%!)          To raise the viscosity, use AD77 (up to a maximum of 1%!)</p>
DRYING for manipulation	Allow to dry at least 12 hours – Over Night. Ensure good air renewal in the drying area with a maximum relative humidity of 65% and a temperature of around 23°C.
DRYING for packaging	Pack and stack at least 24 hours after application of the last coat when drying conditions ensure a temperature above 20°C throughout the curing process. Complete cure after 7 days.
PLACEMENT OF FINISHED PANELS ON WORK	<ul style="list-style-type: none"> <li>• Ensure that during the installation of the panel, the protective varnish film does not break.</li> <li>• Ensure a vertical application of the finished panels or at least with an inclination of more than 45°, as the painting and protection system has been studied for covering façades.</li> <li>• Avoid direct exposure to water (rain – automatic irrigation, etc.) within 7 days of applying the last coat of varnish.</li> <li>• In case of panel cuts (edges), repeat the process on the affected areas or seal the edges with SA10 aqueous sealant.</li> <li>• Ensure that due to mechanical erosion (watering, branches of trees and plants, leaning of equipment, etc.) the protective varnish is not weakened and even worn to the point of allowing moisture to infiltrate. If this happens, it is important to intervene quickly so as not to let the problem spread and correct the origin of the wear.</li> </ul>
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